



Bulletin Number:

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SERVICE BULLETIN

Subject: NEW! R290 Undercounter Ice Machines

Scotsman recently started shipping new undercounter ice machines charged with R290 refrigerant.

Please familiarize yourself with the new machines and the resources available to support servicing these units.

Below you will find links to all technical service documents specific to the following models, available now at [Scotsman-Ice.com/service](https://scotsman-ice.com/service):

**UC2024SAX-1 UC2024MAX-1 UC2024SWX-1 UC2024MWX-1
UC2724SAX-1 UC2724MAX-1 UC2724SWX-1 UC2724MWX-1**

[Parts Breakdown](#)

[User Manual](#)

[Service Manual](#)

**UN324AX-1 UN324WX-1
UF424AX-1 UF424WX-1**

[Parts Breakdown](#)

[User Manual](#)

[Service Manual](#)

Additionally, see next page for a price list of all NEW parts for the above models

Item Number	Description	List Price
02-5233-01	PUMP SUPPORT GROMMET	\$18.27
12-3236-01	FAN MOTOR 35W 115V	\$276.28
16-1269-21	TXV 200LB SVC KIT	\$201.77
16-1269-22	TXV 270LB SVC KIT	\$201.77
11-0501-26	HIGH PRESSURE CUT OUT, 350 PSI	\$60.38
11-0493-02	SOLENOID HGV 200RB	\$501.89
18-9011-51	COMPRESSOR OVERLOAD SVC	\$24.09
18-9011-52	POTENTIAL RELAY SERVICE	\$27.78
18-9011-53	START CAPACITOR	\$42.91
18-9013-21	COMPRESSOR EMX4140 SVC	\$1,029.56
A41688-001	CONTROL BOX R290	\$55.26
11-0668-21	CONTROL BOARD SVC	\$602.38
12-3232-01	ON/OFF SWITCH	\$143.04
02-4830-02	CONTROL BOX COVER	\$48.09
12-3225-01	WIRE HARNESS	\$173.31
12-3231-01	COMPRESSOR HARNESS UC2024	\$41.90
12-3144-01	COMPRESSOR HARNESS UC2724	\$96.99
16-1254-01	TXV	\$165.65
18-8964-01	COMPRESSOR GROMMET	\$13.12
A42029-001	BASE PAN	\$179.92
A41098-001	FAN MOTOR MTG BRACKET	\$19.41
18-8998-01	FAN BLADE - 8IN 40DEG SUCTION	\$39.82
A40971-001	FAN SHROUD	\$74.68
03-1736-01	MOUNT - CABLE TIE MOUNT-CABLE TIE	\$18.21
11-0661-52	CONTROLLER SVC ASSY 24 IN F-N R290 SVC	\$788.79
12-1638-36	POWER CORD	\$51.40